

TROLLBRIDGE12X24® (TROLLBRIDGE24+COMBINER100)

CHARGE 24 VOLT TROLLING BATTERIES FROM 12 VOLTS

SUMMARY

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The Trollbridge12X24® is a 12 volt Combiner100 and Trollbridge24 all in one package which allows you to charge your 24 volt trolling motor battery from the 12 volt alternator on your main engine, your trailer hookup or any single or multi-output12 volt charger without any risk of running down your starting battery. It works automatically by putting two 12 volt batteries in series when you need to run the trolling motor and putting them in parallel for charging. It only charges the trolling batteries when the main engine is on.

FEATURES

Fully automatic, no switches or connectors to change Starting battery will never discharge into trolling motor Both batteries operate in parallel when not trolling Automatically switches in series for 24 volt output Batteries are only charged when the outboard is running Eliminates the need for multiple output chargers Can be conveniently located with the batteries Rated for 12 volt alternators up to 100 amps Rated for 24 volt trolling motors up to 85 amps Use the Trollbridge2400 for up to 600 amps load Use the Trollbridge24 if you already have a Combiner Use the Trollbridge24 on TWO battery systems Green LED indicates 24 volt output active Amber LED indicates charging is in progress Nearly UNLIMITED warranty * Waterproof - will operate submerged in salt water Ignition rated for explosive atmospheres No voltage drop so batteries reach full charge No voltage drop so motor gets full power No wasted power, no heat sink or cooling required No modification to alternator or 12 volt wiring Simple 6 wire basic installation Comes with all cables for basic hookup Draws no current when off No diodes to burn out if accidentally shorted Withstands ambient temperature to over 175 F (80 C) for engine compartment mounting

DANGER: During installation voltages may be present on unattached cables. Make sure these do not short out to boat ground, battery positive, or to each other.

15% of Trollbridges are DESTROYED due to installation errors. The UNLIMITED warranty covers electrical failures, there is a charge for replacement after installation errors.

WARNING

Fuses are not normally used on the trolling battery cables however if you do <u>BOTH</u> must be fused.

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HOW IT WORKS

The Trollbridge12X24[®] connects two 12 volt batteries to your starting battery to make 24 volts. The 2 trolling batteries are in parallel at 12 volts when not trolling.

When the starting battery reaches 13 volts or more the amber LED comes on and the trolling batteries receive charge.

The first trolling battery can also be used as a house battery for other 12 volt loads..

The second "trolling" or "booster" battery is used only for the trolling motor and **cannot** be **connected** to **anything else**

INSTALLATION

We recommend 6 gauge wire for the motor cables and for extending the supplied cables. Flash cables before connecting to check for sparks which indicate a wiring error.

Since the connections made in the battery circuits can carry hundreds of amps, it is imperative that you have low resistance connections. This means having clean metal to metal contact, the right size ring terminals, properly crimped terminals, and secure mechanical fastenings.

- IMPORTANT Remove any existing jumper from trolling battery 1positiveto battery 2negative. Sometimes this jumper connection is inside the trolling motor plug.
- 2. Any existing battery charger cables can be left as-is.
- **3.** Connect starting battery negative to the first trolling battery negative with a black cable. 10 gauge is OK but if the run is over 10 feet use 8 or 6 gauge.
- Connect the BLACK Trollbridge12X24® ground wire to the negative of the first trolling battery. Lengthen if needed.
- 5. The RED cable is connect to the positive terminal of the first trolling battery which can also be used as a house battery. SHORTENING THIS CABLE WILL VOID THE WARRANTY*. Extending is OK.
 - If you want a safety breaker in this circuit it should be rated at 100 amps maximum. See **WARNING** - the **PURPLE** cable must be fused also.
- 6. Connect the GREEN cable to the second trolling battery negative terminal. No other connections should be made to this negative battery terminal. SHORTENING THIS CABLE WILL VOID THE WARRANTY*. Extending with 8 or 6 gauge wire is OK.
- 7. Connect the PURPLE (sometimes WHITE) cable to the second trolling battery positive terminal. The trolling motor does NOT connect to this terminal. No other connections should be made to this positive battery terminal. SHORTENING THIS CABLE WILL VOID THE WARRANTY*. Extending with 8 or 6 gauge wire is OK. If you want a safety breaker in this circuit it should be rated at 100 amps maximum. See WARNING - the RED cable must be fused also.